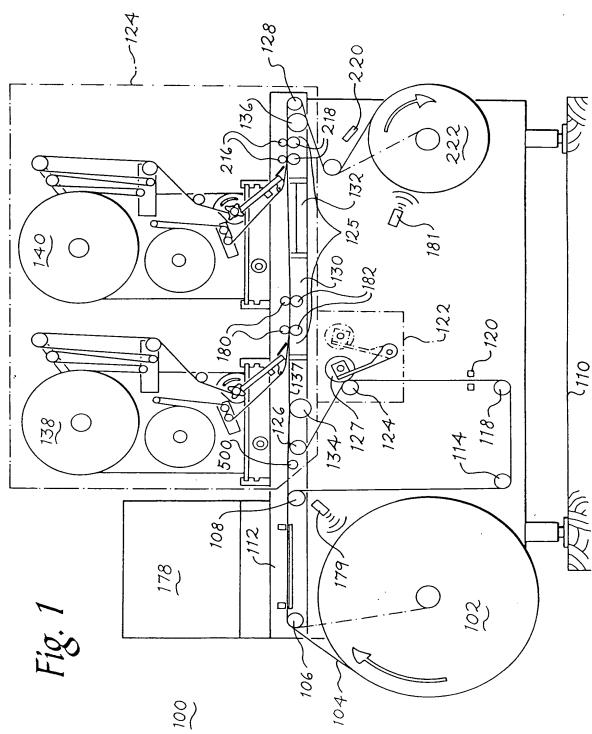
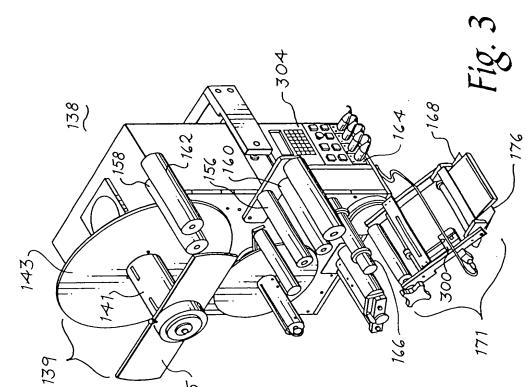
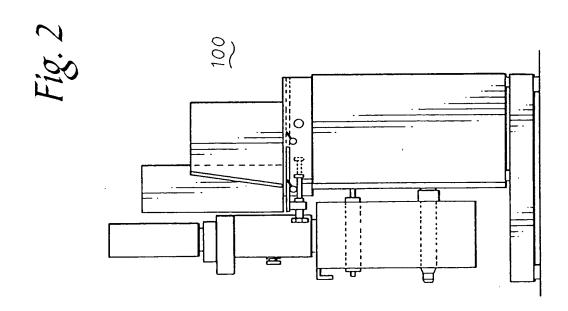


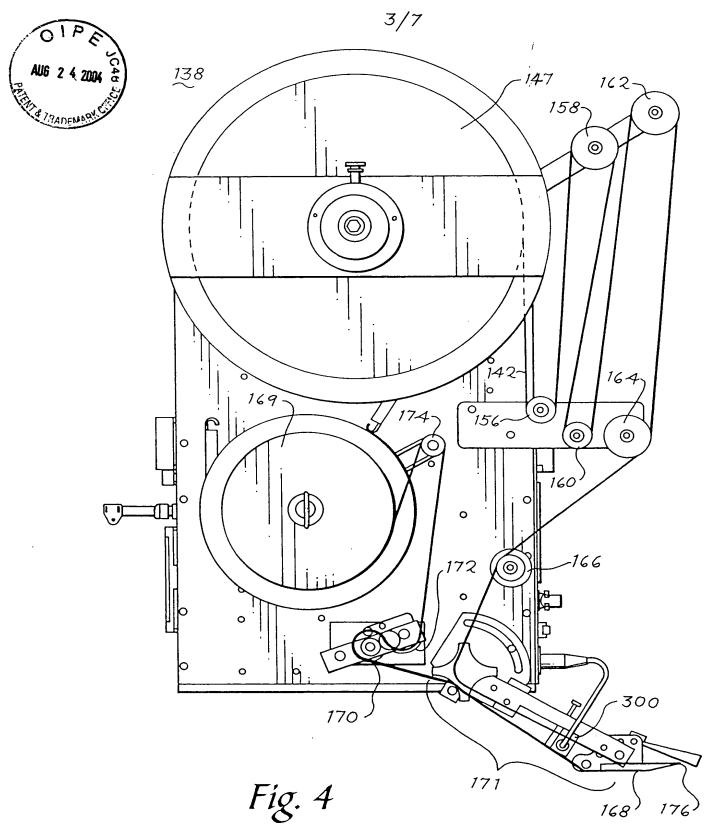
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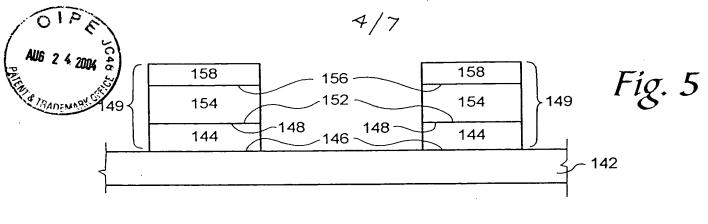


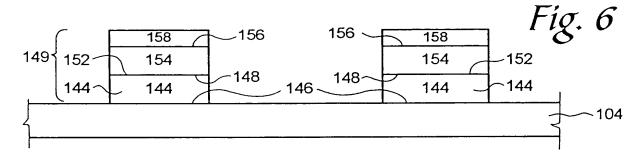


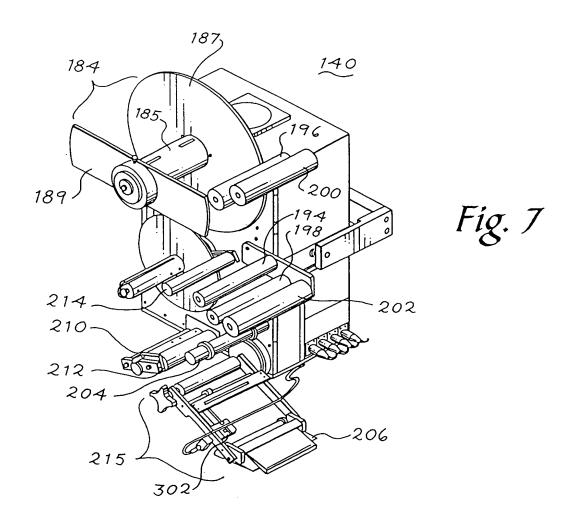


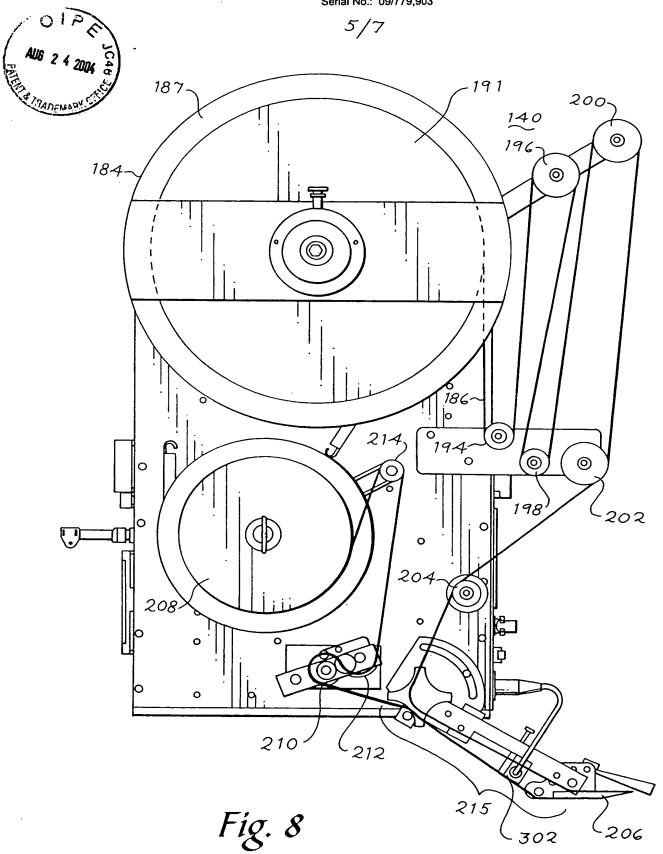
Patent Application for: MACHINE AND PROCESS FOR MANUFACTURING A LABEL WITH A SECURITY ELEMENT

Inventor: James Brunner Serial No.: 09/779,903



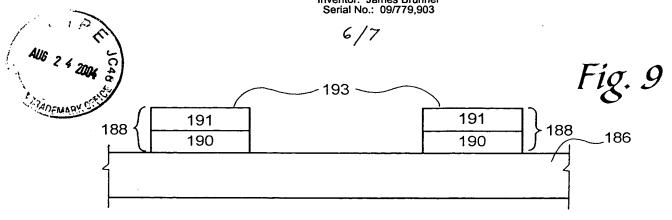


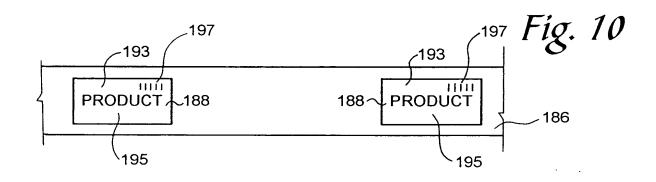




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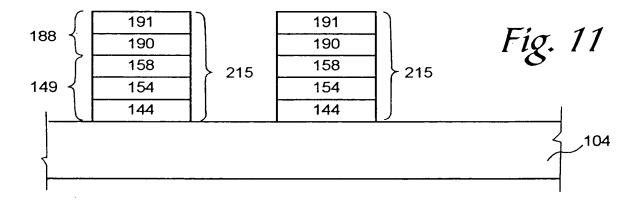
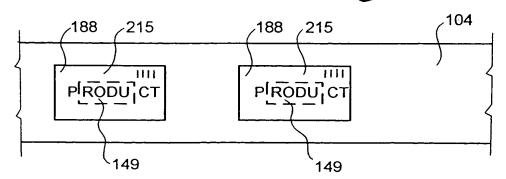


Fig. 12



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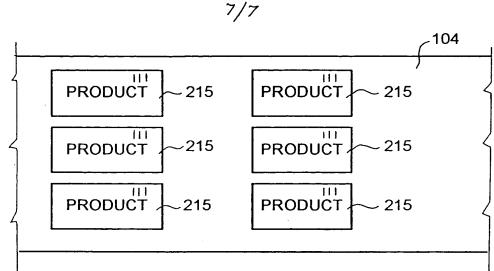


Fig. 13

